

# VEVOR

**Affordable. Reliable. Home Improvement.**

## **BUTTON MAKER MACHINE**

**MODEL: BJS-25/58-BK-001**

**BJS-32/58-BK-001**

**BJS-25/58/75**



You can scan the following QR code to get the operation video.



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## BUTTON MAKER MACHINE

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**NOTE:** Please be sure to read the manual before operating!

The finished products made before you are familiar with the operation may not be successful. Please practice more to get familiar with the feeling!

★The color and accessories are subject to your purchase.

This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

## SAFE INSTRUCTIONS

1. This badge machine is only applied for the intended purpose. Don't apply in other applications which exceed safety considerations.
2. Children cannot operate this product unless accompanied by an adult.
3. Pay attention to safety during operation, and avoid crushing fingers.

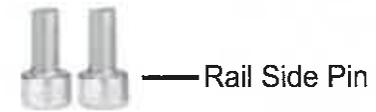
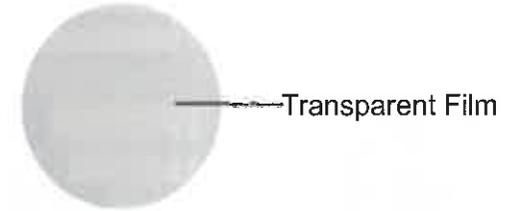
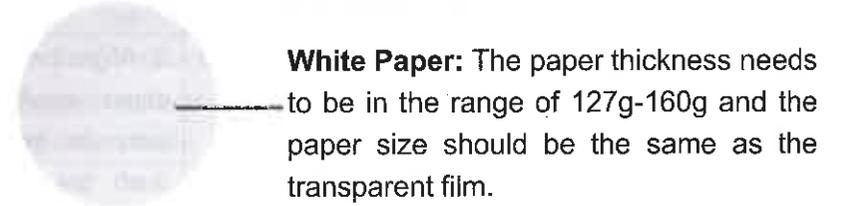
## SAVE THIS MANUAL

## PRODUCT INTRODUCTION

Model	Specifications of Finished-badges	Color
BJS-25/58-BK-001	Φ25/58mm	Black
BJS-32/58-BK-001	Φ32/58mm	
BJS-25/58/75	Φ25/58/75mm	

## STRUCTURE DIAGRAM





## INSTALLATION OF THE MOULDS

		
<p>1. Bolt the fuselage to the base and tighten with a wrench.</p>	<p>2. Rotate and fix the handle to the machine.</p>	<p>3. Align the pins on the upper mould with the slots on the body and push the upper mould upward to complete the assembly of the upper mould.</p>
		
<p>4. Align pins and holes in the upper mould to lift it. Align the lower mould with the slide slot and push it to the center.</p>	<p>5. Screw the pins in the holes on both sides of the slide rail.</p>	<p>6. Assembly is complete.</p>

## REPLACE OF THE MOULDS

		
<p>1. When you want to replace the mould, remove the pins on both sides of the lower mould.</p>	<p>2. Align pins and holes in the upper mould to lift it. Remove the lower mould.</p>	<p>3. Remove the upper mould with force.</p>

**NOTE:** For the installation of the mold, please refer to the previous section.

## OPERATION

**NOTE:** Please be sure to read the manual before operating!  
The finished products made before you are familiar with the operation may not be successful. Please practice more to get familiar with the feeling!



1. **Prepare required materials:**  
Metal Cover+Plastic Back+White Paper  
+Transparent Film

**NOTE:** You can also use the picture you cut yourself instead of the white paper.



2. Put metal cover, the picture, transparent film into the left mould in order.



**NOTE:** Mind that there should be a gap at the upper mould.

3. Push the left mould under the upper mould. Hold the armrest with one hand and with the other hand hold the handle, then press down until the bottom.

**NOTE:** The upper and lower moulds must be on the same vertical line.

Align the arrows in response to each other !



4. Place the plastic back into the right mould aligning the arrow on the mould.



**NOTE:** Mind that there should be no gap at the upper mould.

5. Push the right mould under the upper mould. Hold the armrest with one hand and with the other hand hold the handle, then press down until the bottom.

**NOTE:** The upper and lower moulds must be on the same vertical line.



6. Well done.

## FAILURE AND TROUBLESHOOTING

Failure Appearance	Possible Reasons	Troubleshooting
After following step 3, the Tin up cover is not attached to the upper mold.	1. Unsuitable operating method.	1. When working under step 3. PINS should not go through the up plate of the Upper Model. 2. The up and down mold must be on the same vertical line when closing.
	2. Too much lubricating oil in the up mold.	3. If you find too much lubricant on the upper mold, wipe it off completely with a clean cloth or paper towel.
Badge incomplete after following step 5.	1. Unsuitable operating method	1. When following step 5, the upper and lower molds must be on the same vertical line.
	2. Unsuitable paper thickness	2. Use the stipulated thickness paper.
	3. Up mold screws loosen	3. Place the up mold on the machine body, use the complimentary Allen key to fix the screws in the up mold internal hole center.
Not tightly press the badge, pressed in but not firm	1. The downward press is not in place, not press to the bottom.	1. Need press to the bottom when downward pressing.
	2. Paper is thinner	2. Change to use a slightly thicker paper.
Up mold unable to lift up after pressing manufacture, blocked	1. Up and down mold position deviated 2. The paper is incorrectly cut round or blocked by a foreign object.	Use a sharp tool (such as a straight screwdriver) to align to middle merge position clearance which is between up and down mold, and pry open with the object like a hammer (Attention: Just tap it, generally, it will not be too tightened).

**Manufacturer:** Shanghai muxinmuyeyouxiangongsi

**Address:** Shuangchenglu 803nong11hao1602A-1609shi, baoshanqu, shanghai 200000 CN.

**Imported to AUS:** SIHAO PTY LTD. 1 ROKEVA STREET EASTWOOD NSW 2122 Australia

**Imported to USA:** Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



E-CrossStu GmbH

Mainzer Landstr.69, 60329 Frankfurt am Main.



YH CONSULTING LIMITED.

C/O YH Consulting Limited Office 147, Centurion House, London Road, Staines-upon-Thames, Surrey, TW18 4AX